

EC-5200 Mirror Effect Clear Coat

Characteristics: Medium-high concentration, two-pack mirror effect clear coat with deep rich color performance, excellent chemical resistance, high gloss and build, suitable for overall refinish and spot repair.

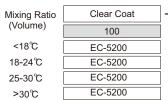
Substrates: 1K Basecoat

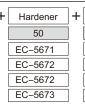


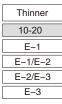
Surface Cleaning: Clean the dust and particles with tack cloth.















Application Viscosity: 16-18 seconds (DIN 4 Cups at 23°C)

Pot-Life at 23°C: 2 hours with EC-5671 fast hardener

4 hours with EC-5672 standard or EC-5673 slow hardener





Spray Gun Set Up

RP 1.3mm 2.0–2.5 bar HVLP 1.3mm 1.8–2.0 bar





Coats & Thickness	2-3 coats, total 40-60um
Flash-Off Time	At 23℃, 5–10 minutes between coats
Air-Drying Time	Allow 15-20 minutes air drying time before force drying



Drying Time:

Temperature	Dust Free	Dry to Polish
15℃	70 minutes	10 hours
23℃	60 minutes	6 hours
60℃	15 minutes	40 minutes

Note:

- 1. Shelf Life: 2 years in original sealed can at cool and dry place at 5–35℃.
- 2. Packaging: 1L, 4L.